

Part number:

HYDROMA

HYDRAULICKÉ SYSTÉMY

HIDROMA
SYSTEMS

UKŁADY HYDRAULICZNE

HYDROMA

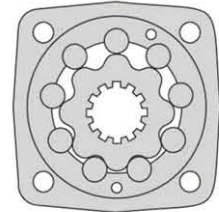
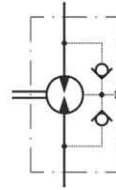
ГИДРАВЛИЧЕСКИЕ СИСТЕМЫ

HYDRAULIC MOTORS MT



APPLICATION

- » Conveyors
- » Metal working machines
- » Agriculture machines
- » Road building machines
- » Mining machinery
- » Food industries
- » Special vehicles
- » Plastic and rubber machinery etc.



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OPTIONS

- » Model- Disc valve, roll-gerotor
- » Flange with wheel mount
- » Short motor
- » Tacho connection
- » Speed sensing
- » Side and rear ports
- » Shafts- straight, splined and tapered
- » Metric and BSPP ports
- » Other special features

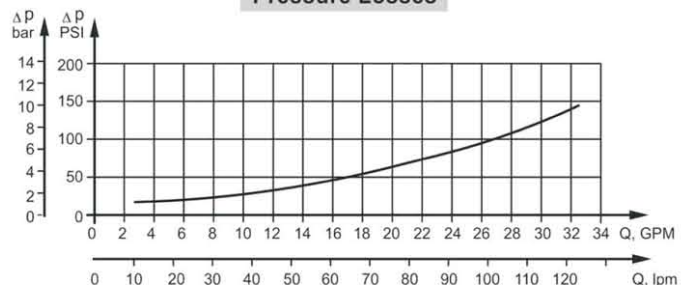
GENERAL

Max. Displacement, cm ³ /rev [in ³ /rev]	724,3 [44.2]
Max. Speed, [RPM]	775
Max. Torque, daNm [lb-in]	cont.: 130 [11500] int.: 148 [13100]
Max. Output, kW [HP]	40 [54]
Max. Pressure Drop, bar [PSI]	cont.: 200 [2900] int. 240 [3480]
Max. Oil Flow, lpm [GPM]	150 [39.6]
Min. Speed, [RPM]	5
Permissible Shaft Loads daN [lbs]	P _a =1000 [2250]
Pressure fluid	Mineral based- HLP(DIN 51524) or HM(ISO 6743/4)
Temperature range, °C [°F]	-40÷140 [-40÷284]
Optimal Viscosity range, mm ² /s [SUS]	20 ÷ 75 [98 ÷ 347]
Filtration	ISO code 20/16 (Min. recommended fluid filtration of 25 micron)

Oil flow in drain line

Pressure drop bar [PSI]	Viscosity mm ² /s [SUS]	Oil flow in drain line lpm [GPM]
140 [2030]	20 [98]	2,5 [.660]
	35 [164]	1,5 [.396]
210 [3045]	20 [98]	5 [1.321]
	35 [164]	3 [.793]

Pressure Losses



SPECIFICATION DATA (continued)

Type		MT 400	MT 500	MT 630	MT 725
Displacement, cm ³ /rev [in ³ /rev]		410,9 [25.06]	523,6 [31.95]	631,2 [38.52]	724,3 [44.2]
Max. Speed, [RPM]	Cont.	304	238	197	172
	Int.*	368	289	234	209
Max. Torque daNm [lb-in]	Cont.	108 [9560]	122 [10800]	130 [11500]	127 [11240]
	Int.*	126 [11150]	137 [12125]	148 [13100]	147 [13010]
	Peak**	144 [12745]	160 [14160]	176 [15580]	175 [15490]
Max. Output kW [HP]	Cont.	30 [40]	26,5 [36]	24,3 [33]	20,2 [27]
	Int.*	35 [47]	30 [40]	27,5 [37]	26,8 [36]
Max. Pressure Drop bar [PSI]	Cont.	180 [2610]	160 [2320]	140 [2010]	120 [1740]
	Int.*	210 [3050]	180 [2610]	160 [2320]	140 [2010]
	Peak**	240 [3480]	210 [3050]	190 [2760]	165 [2395]
Max. Oil Flow lpm [GPM]	Cont.	125 [33]	125 [33]	125 [33]	125 [33]
	Int.*	150 [39.6]	150 [39.6]	150 [39.6]	150 [39.6]
Max. Inlet Pressure bar [PSI]	Cont.	210 [3050]	210 [3050]	210 [3600]	210 [3050]
	Int.*	250 [3600]	250 [3600]	250 [4350]	250 [3600]
	Peak**	300 [4350]	300 [4350]	300 [2000]	300 [4350]
Max. Return Pressure with Drain Line bar [PSI]	Cont.	140 [2000]	140 [2000]	140 [2500]	140 [2000]
	Int.*	175 [2500]	175 [2500]	175 [3000]	175 [2500]
	Peak**	210 [3000]	210 [3000]	210 [3000]	210 [3000]
Max. Starting Pressure with Unloaded Shaft, bar [PSI]		10 [150]	10 [150]	10 [150]	10 [150]
Min. Starting Torque daNm [lb-in]	At max. press. drop Cont.	84 [7435]	95 [8410]	95 [8410]	95 [8410]
	At max. press. drop Int.*	97 [8585]	106 [9380]	110 [9740]	115 [10180]
Min. Speed***, [RPM]		6	5	5	5
Weight, kg [lb] For Rear Ports +0,450 [.992]	MT	23 [50.7]	24 [52.9]	23,5 [51.8]	24,5 [54.0]
	MTW	25 [55.1]	26 [57.3]	25,5 [56.2]	26,5 [58.4]
	MTS	18 [39.7]	19 [41.9]	18,5 [40.8]	19,5 [43.0]
	MTV	14 [30.9]	15 [33.1]	14,5 [32.0]	15,5 [34.2]

* Intermittent operation: the permissible values may occur for max. 10% of every minute.

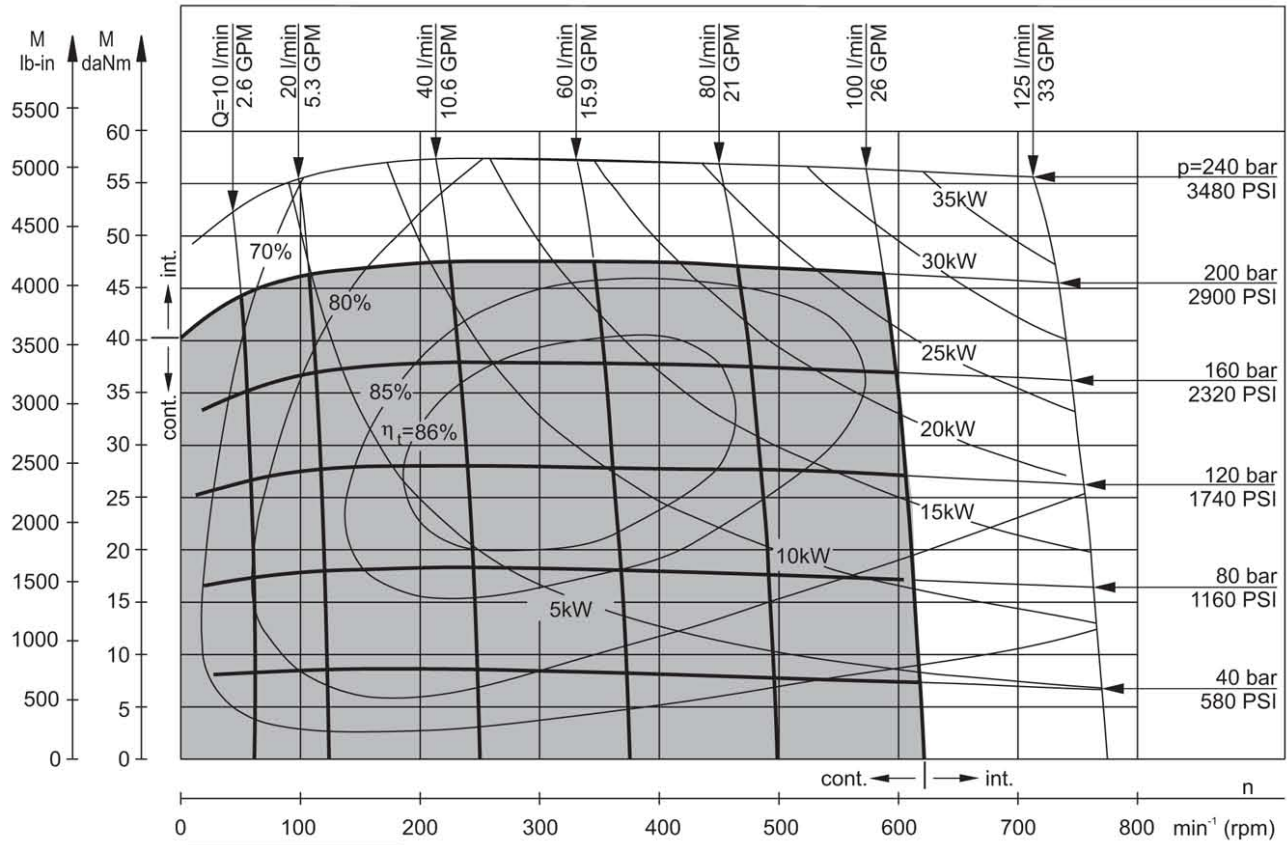
** Peak load: the permissible values may occur for max. 1% of every minute.

*** For speeds lower than given, consult factory or your regional manager.

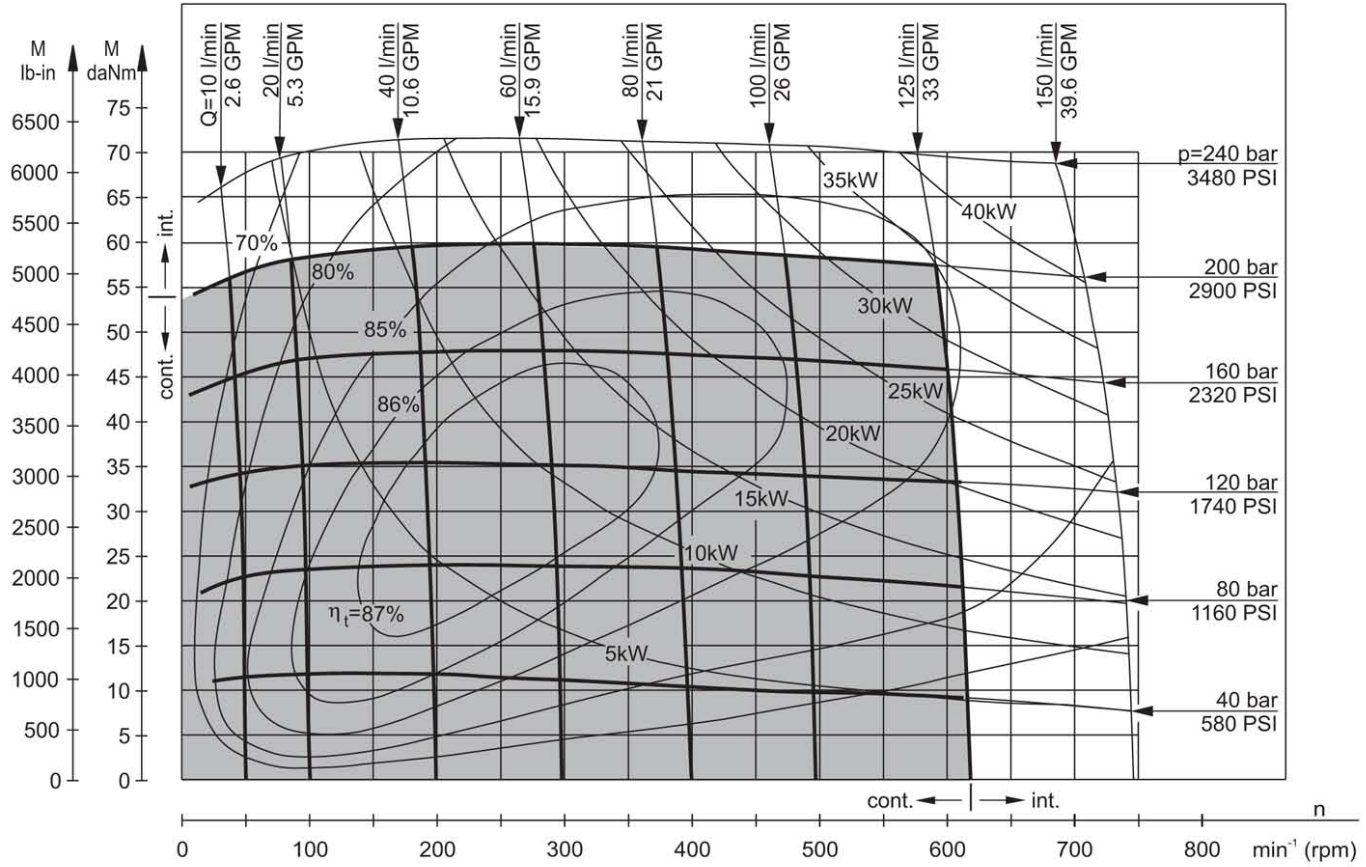
1. Intermittent speed and intermittent pressure must not occur simultaneously.
2. Recommended filtration is per ISO cleanliness code 20/16. A nominal filtration of 25 micron or better.
3. Recommend using a premium quality, anti-wear type mineral based hydraulic oil HLP(DIN51524) or HM (ISO 6743/4).
If using synthetic fluids consult the factory for alternative seal materials.
4. Recommended minimum oil viscosity 13mm²/s [70 SUS] at 50°C [122°F].
5. Recommended maximum system operating temperature is 82°C [180°F].
6. To assure optimum motor life fill with fluid prior to loading and run at moderate load and speed for 10-15 minutes.

FUNCTION DIAGRAMS

MT 160



MT 200

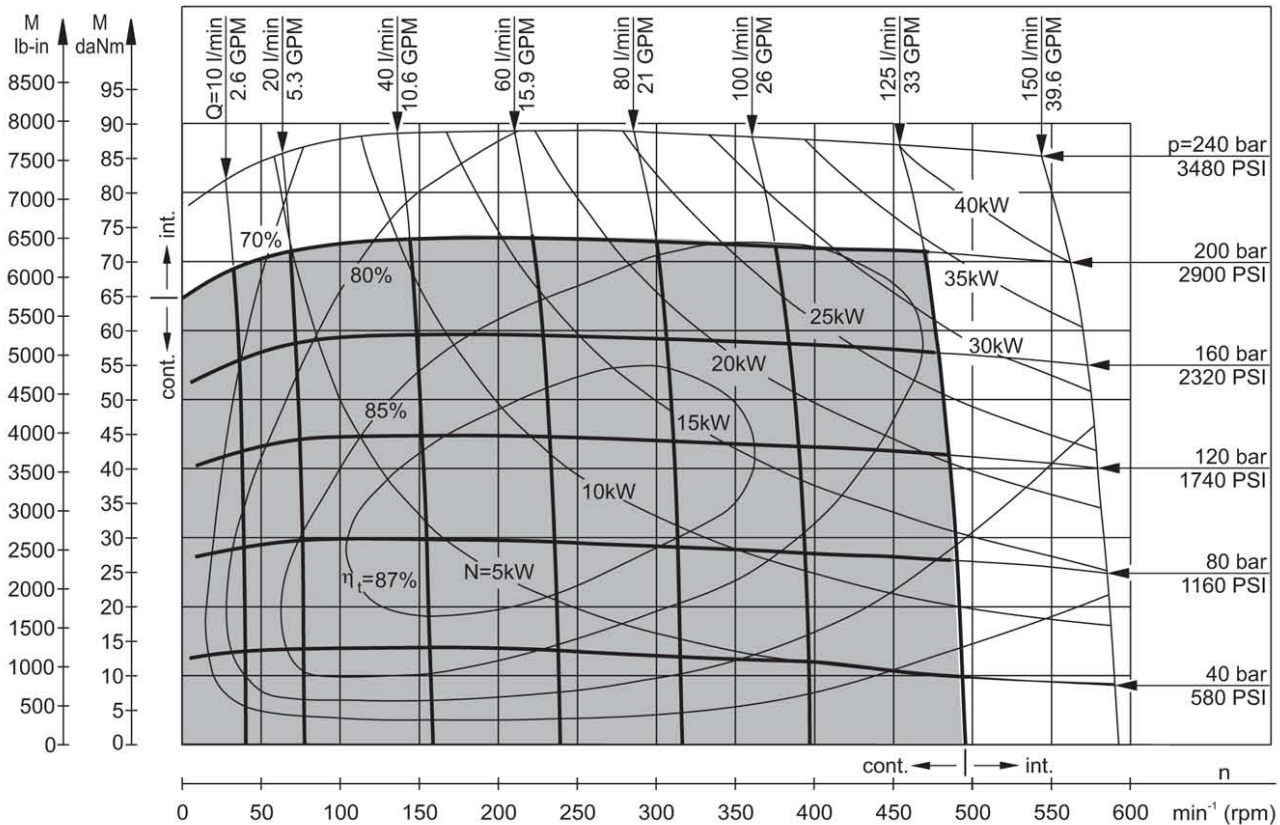


The function diagrams data is for average performance of randomly selected motors at back pressure 5÷10 bar [72.5÷145 PSI] and oil with viscosity of 32 mm²/s [150 SUS] at 50°C [122°F].

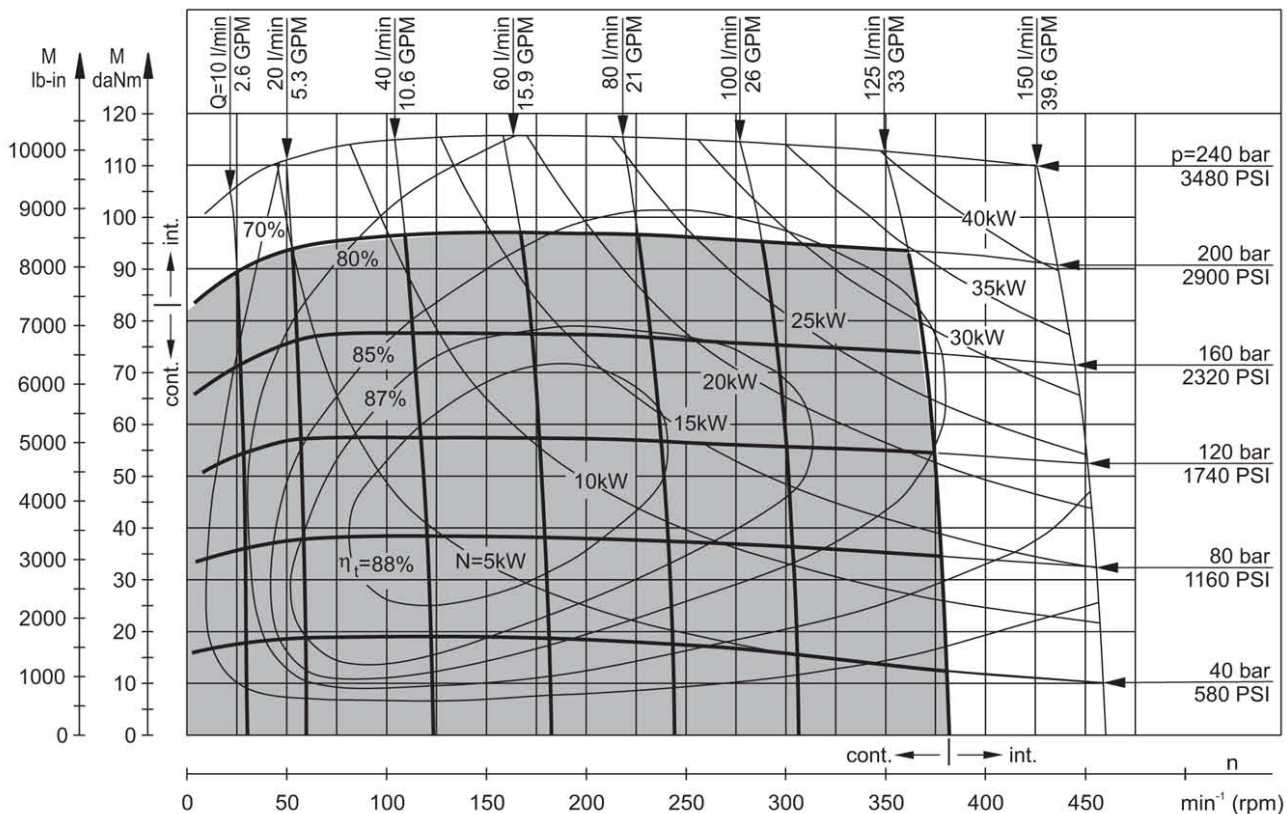


FUNCTION DIAGRAMS

MT 250



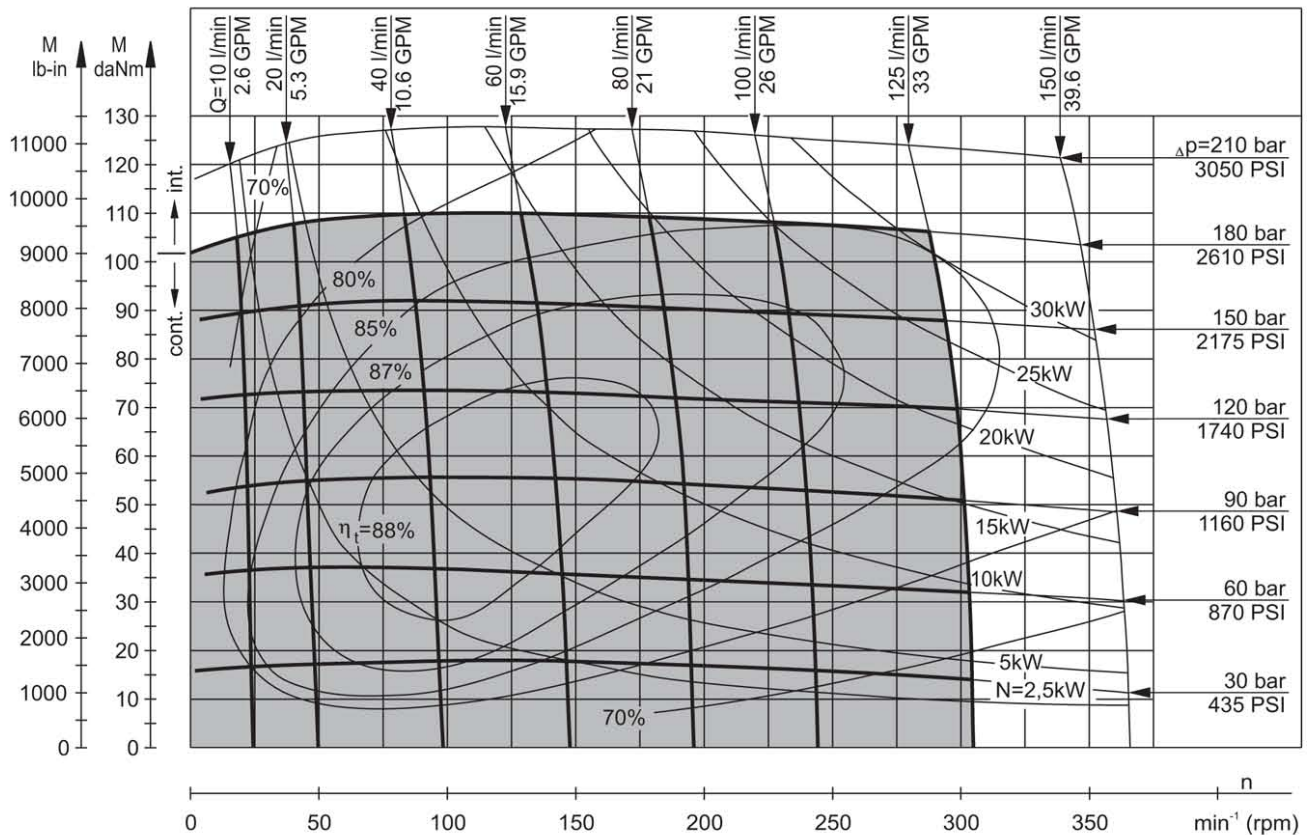
MT 315



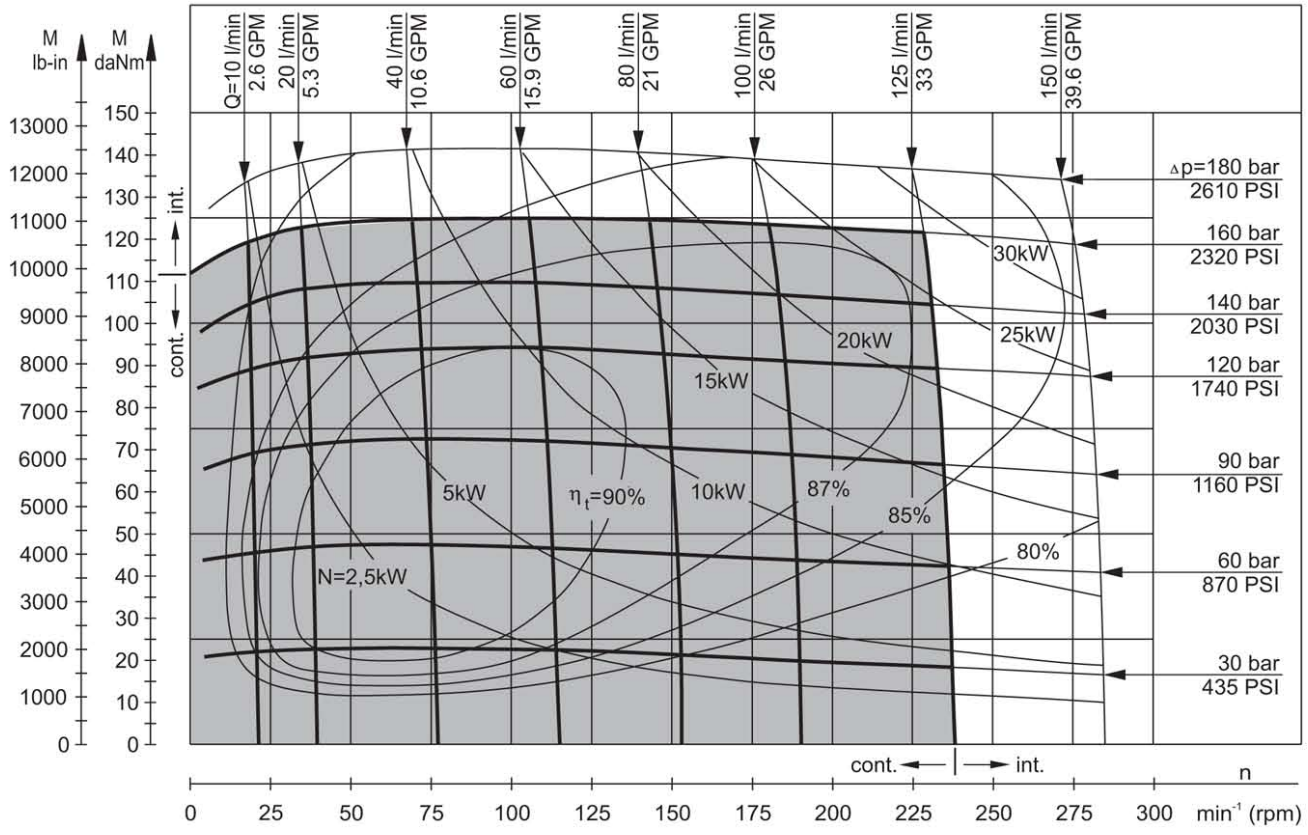
The function diagrams data is for average performance of randomly selected motors at back pressure 5÷10 bar [72.5÷145 PSI] and oil with viscosity of 32 mm²/s [150 SUS] at 50°C [122°F].

FUNCTION DIAGRAMS

MT 400

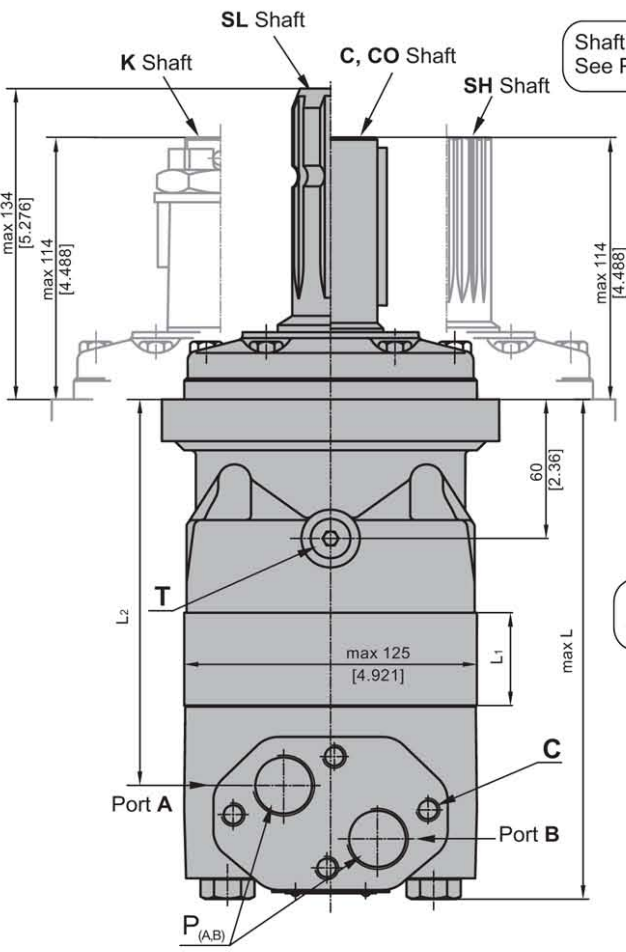


MT 500



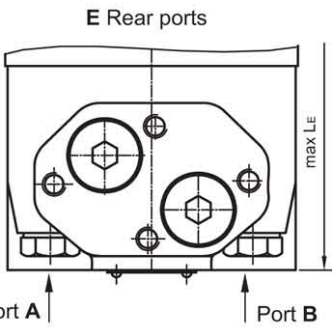
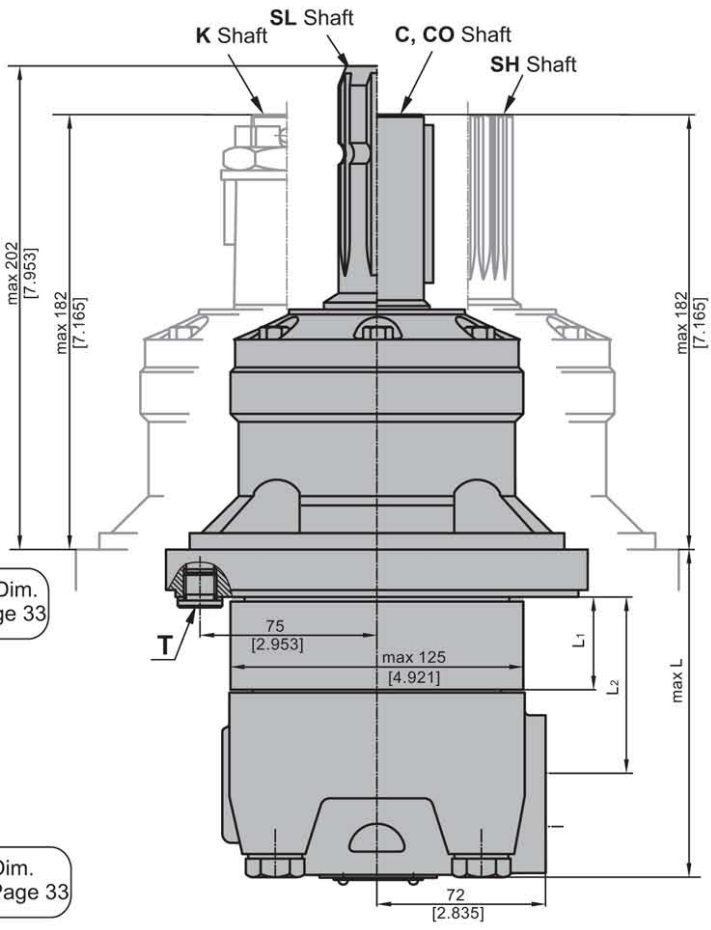
The function diagrams data is for average performance of randomly selected motors at back pressure 5÷10 bar [72.5÷145 PSI] and oil with viscosity of 32 mm²/s [150 SUS] at 50°C [122°F].

DIMENSIONS AND MOUNTING DATA



Flange Dim.
See Page 33

Port Dim.
See Page 33



- C:** 4xM10-10 mm [.39 in] depth
- P_(A,B):** 2xG3/4 or 2xM27x2-17 mm [.67 in] depth
- T:** G 1/4 or M14x1,5 - 12 mm [.47 in] depth (plugged)

Standard Rotation
Viewed from Shaft End
Port A Pressurized - CW
Port B Pressurized - CCW

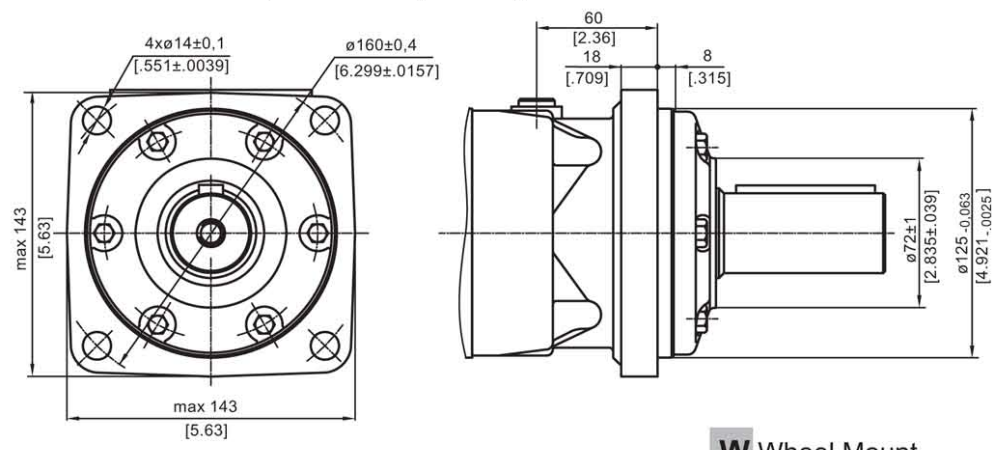
Reverse Rotation
Viewed from Shaft End
Port A Pressurized - CCW
Port B Pressurized - CW

Type	L, mm [in]	L ₂ , mm [in]	**L _E , mm [in]	Type	L, mm [in]	L ₂ , mm [in]	**L _E , mm [in]	*L ₁ , mm [in]
MT 160	190 [7.48]	140 [5.51]	200 [7.87]	MTW 160	123 [4.84]	73 [2.87]	133 [5.23]	16,5 [.65]
MT 200	195 [7.68]	145 [5.71]	205 [8.07]	MTW 200	128 [5.04]	78 [3.07]	138 [5.43]	21,5 [.85]
MT 250	201 [7.91]	151 [5.95]	211 [8.31]	MTW 250	134 [5.28]	84 [3.31]	144 [5.67]	27,8 [1.09]
MT 315	211 [8.31]	161 [6.34]	221 [8.70]	MTW 315	144 [5.67]	94 [3.70]	154 [6.02]	37,0 [1.46]
MT 400	221 [8.70]	171 [6.73]	231 [9.09]	MTW 400	154 [6.06]	104 [4.09]	164 [6.45]	47,5 [1.87]
MT 500	235 [9.25]	185 [7.28]	245 [9.64]	MTW 500	168 [6.61]	118 [4.65]	178 [6.61]	61,5 [2.42]
MT 630	231 [9.09]	181 [7.13]	241 [9.49]	MTW 630	164 [6.46]	114 [4.49]	174 [6.85]	57,5 [2.26]
MT 725	240 [9.45]	190 [7.48]	250 [9.84]	MTW 725	173 [6.81]	123 [4.84]	183 [7.21]	66,5 [2.62]

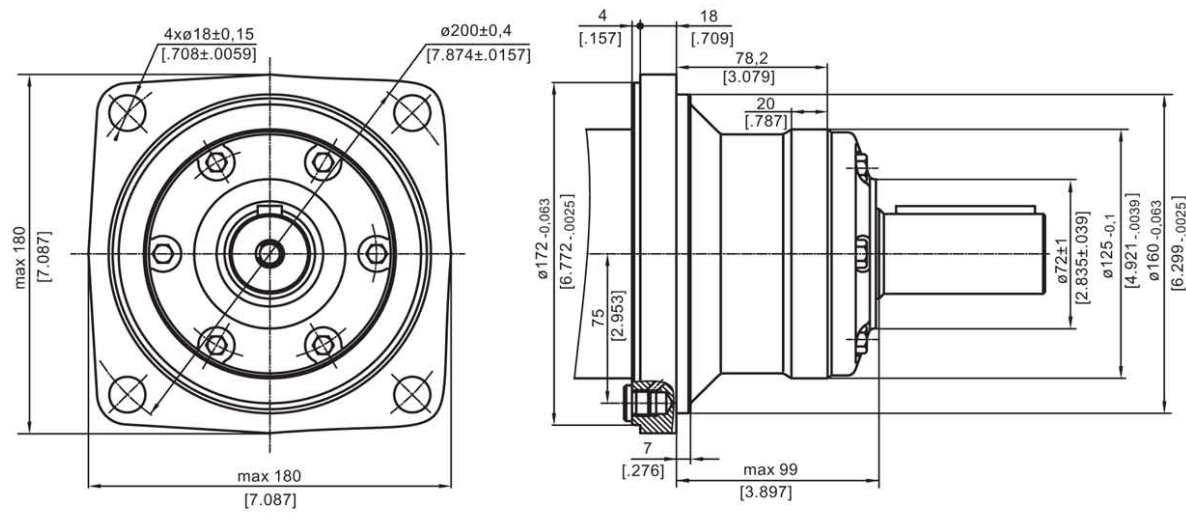
* - The width of the roll-gerotor is 3,5 mm [.138 in] greater than L₁.
 ** - For Rear Ported Motors.

MOUNTING

Square Mount (4 Holes)

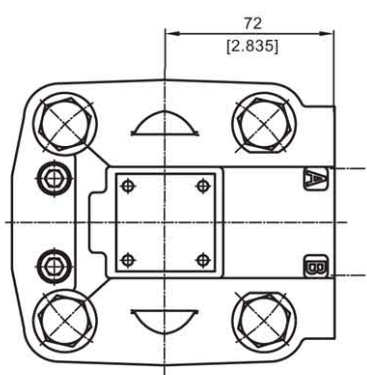
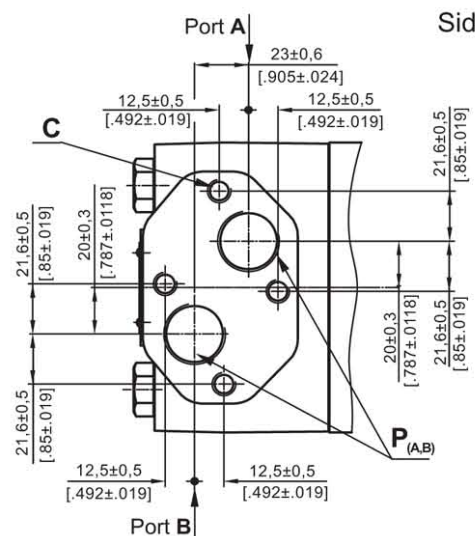


W Wheel Mount

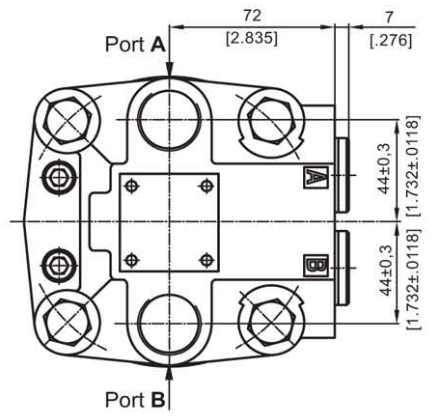


PORTS

Side Ports



E Rear Ports



Standard Rotation
Viewed from Shaft End
Port A Pressurized - CW
Port B Pressurized - CCW

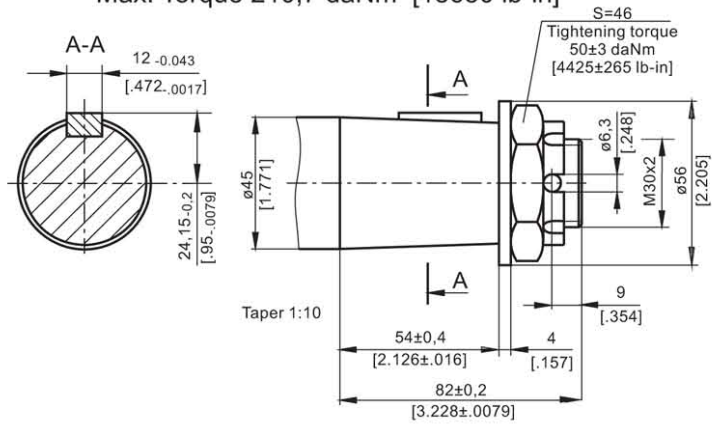
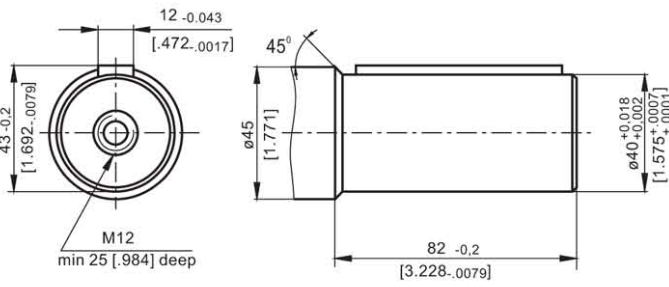
Reverse Rotation
Viewed from Shaft End
Port A Pressurized - CCW
Port B Pressurized - CW

C: 4xM10-10 mm [.39 in] depth
P_(A,B): 2xG3/4 or 2xM27x2-17 mm [.67 in] depth
T: G 1/4 or M14x1,5 - 12 mm [.47 in] depth (plugged)

SHAFT EXTENSIONS

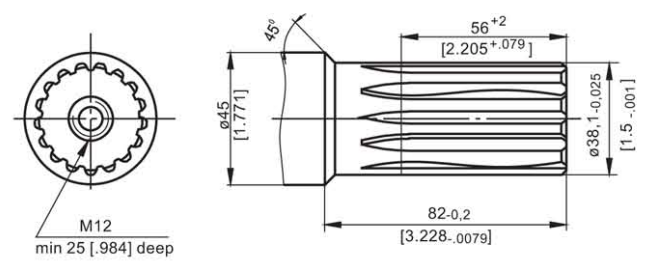
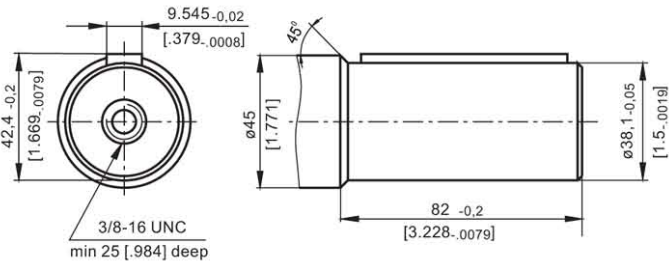
C - ϕ 40 straight, Parallel key A12x8x70 DIN 6885
Max. Torque 132,8 daNm [11755 lb-in]

K -tapered 1:10, Parallel key B12x8x28 DIN 6885
Max. Torque 210,7 daNm [18650 lb-in]

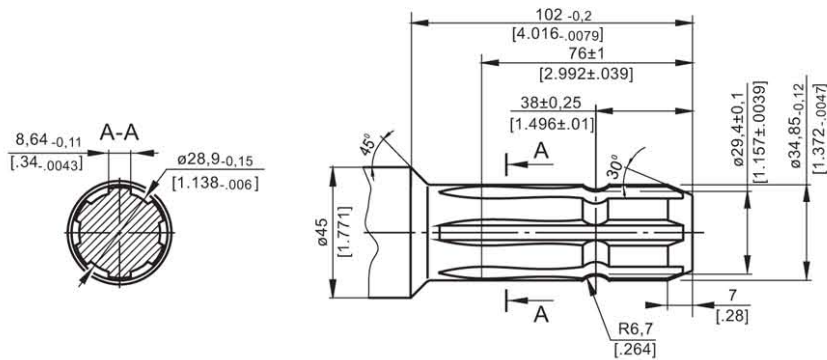


CO - ϕ 1 1/2" straight, Parallel key 3/8" x 3/8" x 2 1/4" BS46
Max. Torque 132,8 daNm [11755 lb-in]

SH - ϕ 1 1/2" splined 17T, DP 12/24 ANSI B92.1-1976
Max. Torque 132,8 daNm [11755 lb-in]

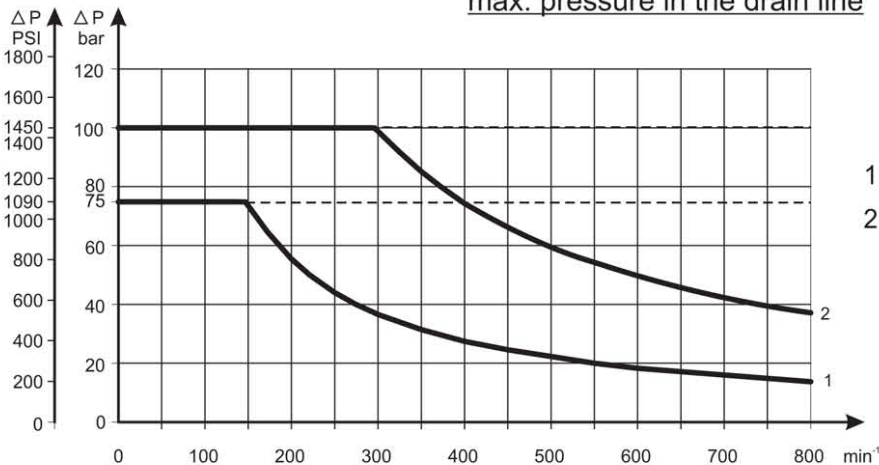


SL - ϕ 34,85 p.t.o. DIN 9611 Form 1
Max. Torque 77 daNm [6815 lb-in]



MAX. PERMISSIBLE SHAFT SEAL PRESSURE for MT motors

Max. return pressure without drain line or
max. pressure in the drain line



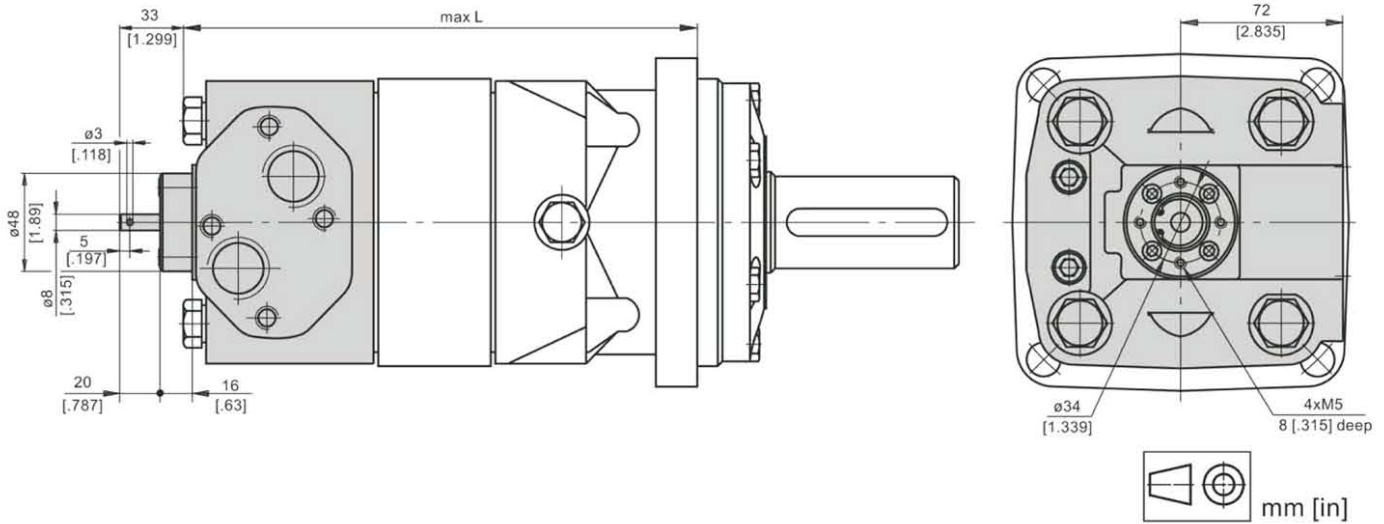
1: Drawing for Standard Shaft Seal

2: Drawing for High Pressure Seal ("U" Seal)

— - continuous operations

- - - - intermittent operations

MOTORS WITH TACHO CONNECTION



ORDER CODE

	1	2	3	4	5	6	7	8
MT								

Pos.1 - Mounting Flange

omit - Square mount, four holes

S - Short mount

V - Very short mount

W - Wheel mount

Pos.2 - Port type

omit - Side ports

E - Rear ports

Pos.3 - Displacement code

160 - 61,6 cm³/rev [9.83 in³/rev]

200 - 201,4 cm³/rev [12.29 in³/rev]

250 - 251,8 cm³/rev [15.36 in³/rev]

315 - 326,3 cm³/rev [19.90 in³/rev]

400 - 410,9 cm³/rev [25.06 in³/rev]

500 - 523,6 cm³/rev [31.95 in³/rev]

630 - 631,2 cm³/rev [38.52 in³/rev]

725 - 724,3 cm³/rev [44.20 in³/rev]

Pos.4 - Shaft Extensions*

omit - for **S** and **V** mounting flange

C - $\varnothing 40$ straight, Parallel key A12x8x70 DIN6885

CO - $\varnothing 1\frac{1}{2}$ " straight, Parallel key $\frac{3}{8}$ "x $\frac{3}{8}$ "x $2\frac{1}{4}$ " BS46

K - $\varnothing 45$ tapered 1:10, Parallel key B12x8x28 DIN6885

SL - $\varnothing 34,85$ p.t.o. DIN 9611 Form 1

SH - $\varnothing 1\frac{1}{2}$ " splined 17T ANS B92.1-1976

Pos.5 - Shaft Seal Version (see page 34)

omit - Low pressure seal

U - High pressure seal

Pos.6 - Ports

omit - BSPP (ISO 228)

M - Metric (ISO 262)

Pos.7 - Special Features (see page 51)

Pos.8 - Design Series

omit - Factory specified

NOTES:

* The permissible output torque for shafts must not be exceeded!

The hydraulic motors are mangano-phosphatized as standard.